

TYPE APPROVAL CERTIFICATE

This is to certify:

that the Wire/Gas combination

with trade name
TGS-2209 / I1

Manufacturer

Tien Tai Electrode (Kunshan) Co., Ltd.
Kunshan, Jiangsu, China

is found to comply with

DNV rules for classification – Ships

DNV class programme DNV-CP-0069 – Type approval – Welding consumables

with this approval

Grade	*
Current	DC(-)
Approved diameter	1.6 mm - 3.2 mm
Positions	All, except vertical downwards
Remarks	*) AWS A5.9 ER2209 For ferritic-austenitic stainless steels (Duplex steel UNS S31803) TIG welding

Product(s) approved by this certificate is/are accepted for installation on all vessels classed by DNV.

Issued at **Hamburg** on **2024-02-19**

This Certificate is valid until **2029-02-18**.

DNV local unit: **Shanghai**

Approval Engineer: **Ludger Hachmöller**

for **DNV**



Digitally Signed By:
Martin Wenning
Location: **DNV Hamburg,**
Germany

Any significant change in design or construction may render this Certificate invalid.

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